



## Material - DIN 2.4815

## Standard Specification for Nickel and Nickel Alloy Casting

**Group - Non-Ferrous Nickel Alloys** 

Sub Group - DIN 2.4815 Nickel and Nickel Alloy Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.350 - 0.650		
Silicon	Si %	1.000 - 2.500		
Manganese	Mn %	2.000 max.	As-Cast or Annealing or Age Hardning	
Chromium	Cr %	12.000 - 18.000		
Molybdenum	Mo %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Nickel	Ni %	58.000 - 66.000		-
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	400 min.
-	-		Yield Strength in Mpa	160 min.
-	-	-	Elongation in %	3 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	195 max.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
2.4817	DIN	Germany	Casting	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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